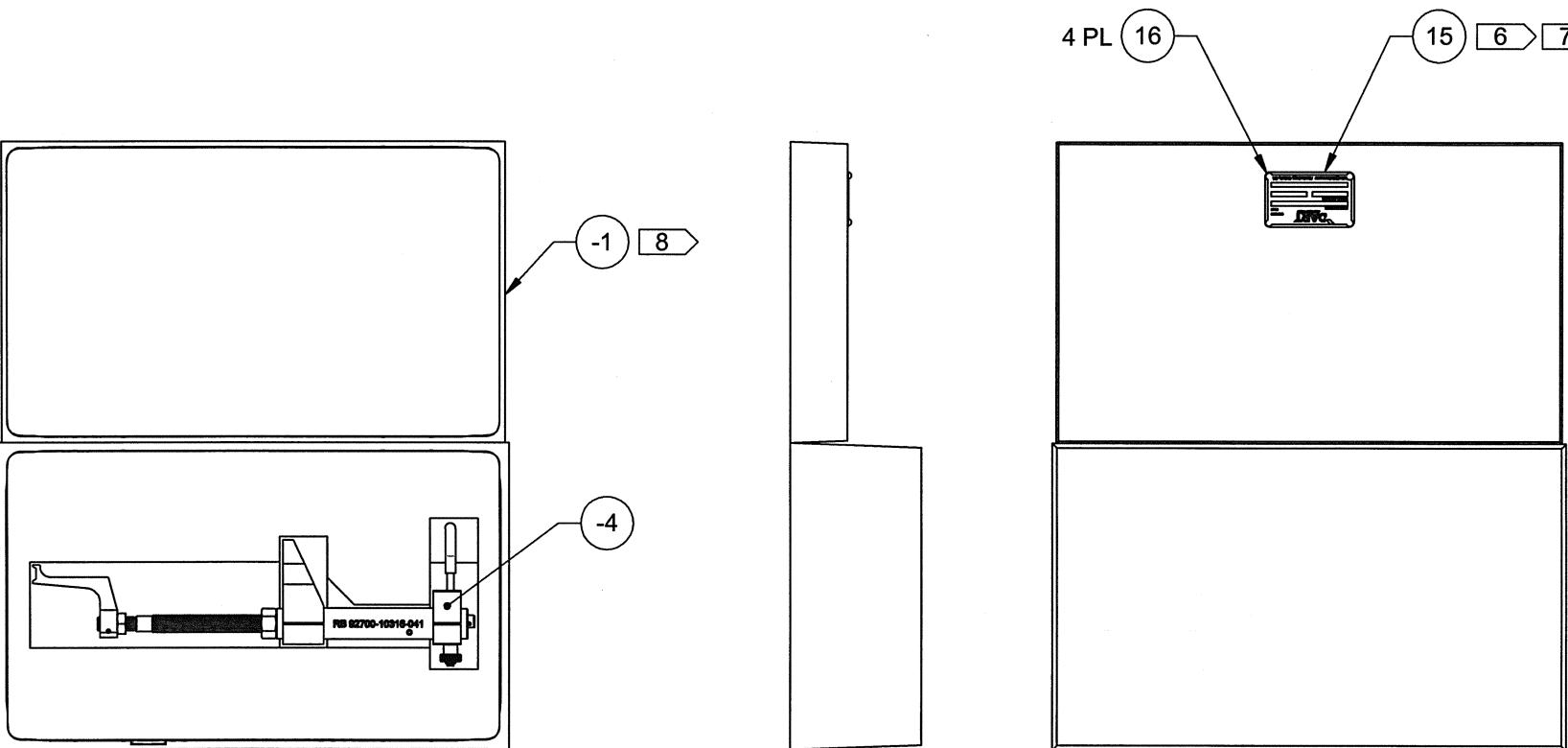


ITEM #	QTY	PART #	PART TITLE
-1	1	RB 92700-10316-041-1	PACKAGING ASSY
-4	1	RB 92700-10316-041-4	HOLDING CLAMP ASSY
15	1	RB41011	DART PLACARD
16	4	McMaster#97524A032 OR EQUIV.	ALUMINUM SEALING BLIND RIVETS 1/8" DIA. X 0.425" LG.

D



RB 92700-10316-041 HOLDING CLAMP

NOTES:

1) MATERIAL: N/A
2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) IDENTIFICATION: ENGRAVE THE TOOL P/N & S/N ON THE DART PLACARD WHERE INDICATED

7) INSTALL THE DART PLACARD ONTO THE TOP OF THE CASE IN AVAILABLE AREA USING ALUMINUM POP RIVETS

8) HOT GLUE THE TOP AND BOTTOM FOAM INTO THE CASE

B	UPDATED DRAWING TEMPLATE ADDED ITEMS -14 AND -15 ITEM 23 WAS McMaster#91251A452 OR EQUIV. IS McMaster#92185A544 OR EQUIV. -4 REPLACED ITEM -8 WITH ITEM -14 -6 REMOVED Ø0.56 REF, 0.06 REF, Ø0.44 REF, AND 0.05 REF DIMS. ADDED MIN THREAD RELIEF DIM -7 REMOVED R1.182 AND Ø2.247 DIMS. ADDED R1.188 AND R1.125 DIM. ADDED 1/4-20 UNC V 0.78 DIM. DIM WAS Ø0.261 THRU IS Ø0.266 V 0.72 -8 REMOVED 0.25 AND 0.31 DIMS. ADDED 0.700 2 PL AND 0.750 2 PL DIM. ADDED TAP FOR 1/4-20 HELICOIL INSERT V 0.72 DIM. ADDED 1/4-20 UNC V 1.17 DIM. DIM WAS Ø0.261 THRU IS Ø0.266 THRU. DIM WAS Ø0.261 THRU IS Ø0.266 V 0.72 -10 REMOVED 5.0° 2 PL DIM. ADDED 10.0° DIM -11 REMOVED Ø0.19 REF AND 0.05 REF DIMS. ADDED 4.00 AND 5.13 REF DIMS. ADDED MIN THREAD RELIEF DIM. ADDED 1/4-20 UNC DIM. DIM WAS 1.13 IS 1.13 REF	19-683	KPT
A	NEW ISSUE	19-524	VM
REV.	DESCRIPTION	ECN #	BY
DESIGN	VM	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	TOOL PART #	REV. B
MFG. APPR.	FK	RB 92700-10316-041	SHEET 1 OF 16
APPROVED	WP	TITLE	
DATE 4/8/2019		SCALE	
		NTS	(+/-)

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ITEM #	QTY	PART #	PART TITLE
-2	1	RB 92700-10316-041-2	TOP FOAM
-3	1	RB 92700-10316-041-3	BOTTOM FOAM
17	1	PELICAN #APP-1485-E	PELICAN CASE 1485

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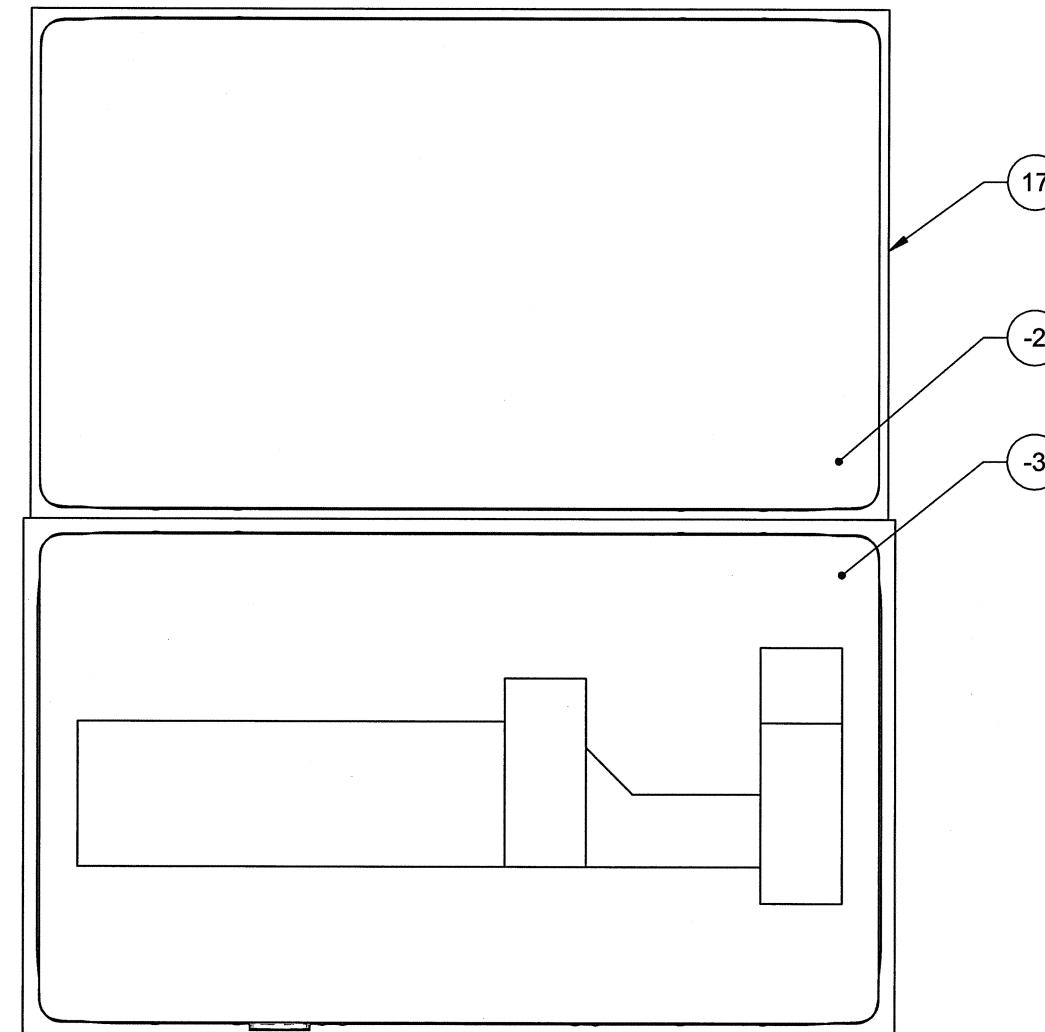
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RB 92700-10316-041-1 PACKAGING ASSY

A NOTES:

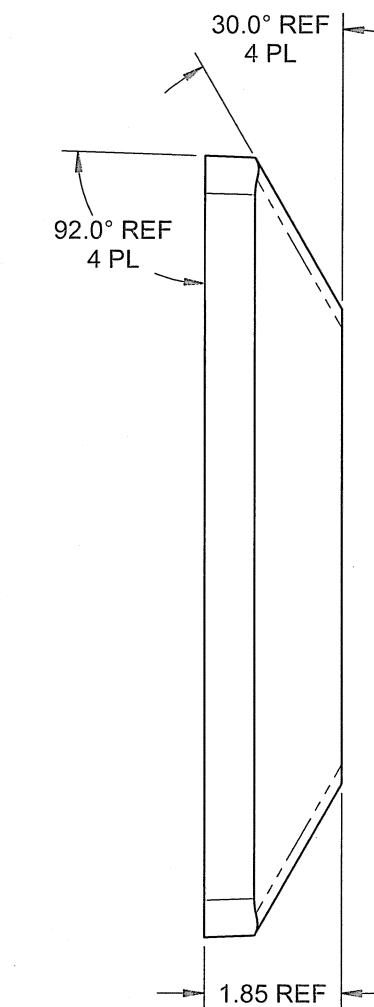
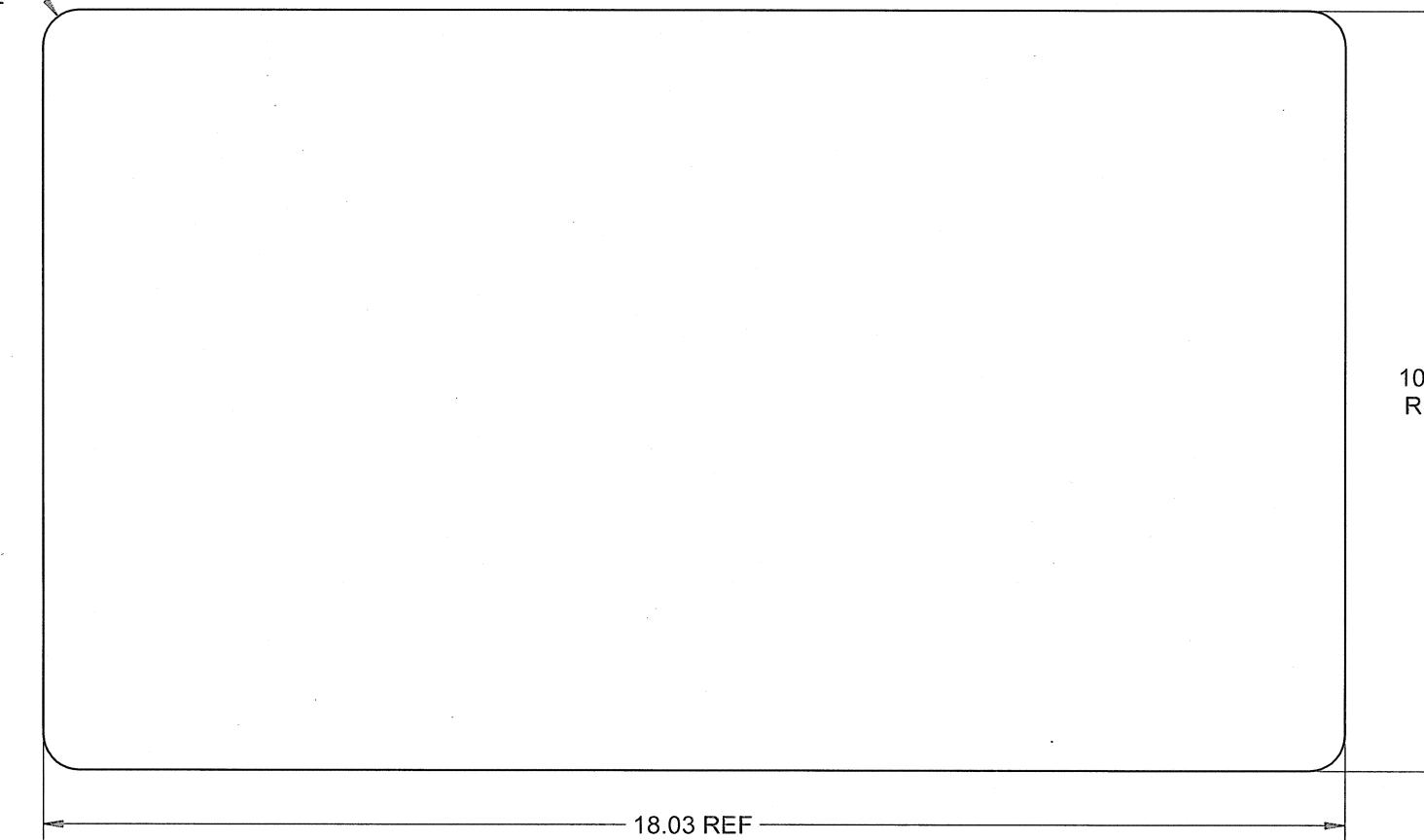
- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A

DESIGN DRAWN	VM KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	KPT	TOOL PART #
MFG. APPR.	FK	RB 92700-10316-041
APPROVED	VJ	TITLE
DATE 4/8/2019		HOLDING CLAMP
REV. B SHEET 2 OF 16 SCALE NTS		

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R0.50 REF
4 PL**RB 92700-10316-041-2 TOP FOAM**

7

NOTES:

- 1) MATERIAL: BLACK ETHAFOAM 220 REF
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RB 92700-10316-041-2 REV. B.STEP

DESIGN	VM	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT	REV. B	
MFG. APPR.	FK	SHEET 3 OF 16	
APPROVED	VW	SCALE	
DATE 4/8/2019		NTS	

TOOL PART # **RB 92700-10316-041**

TITLE **HOLDING CLAMP**

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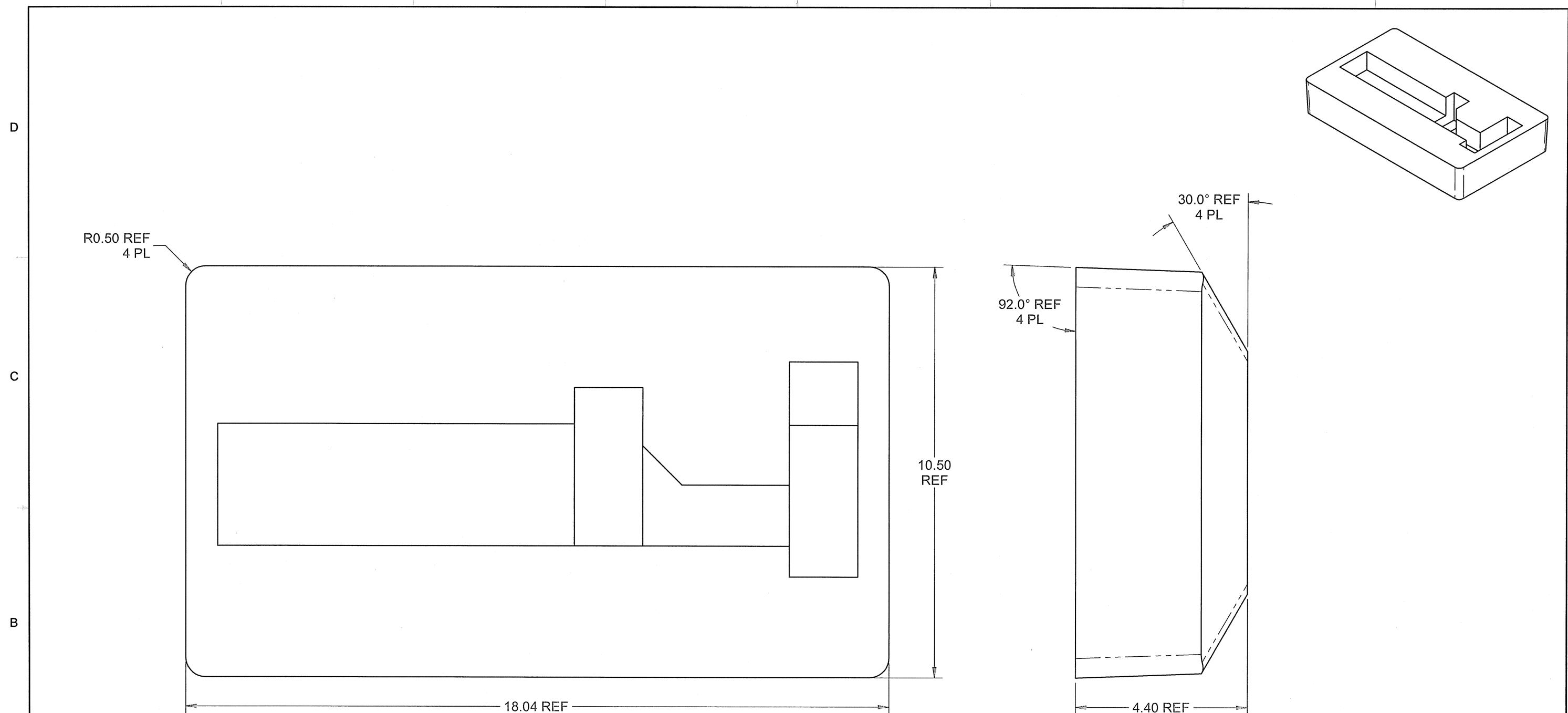
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RB 92700-10316-041-3 BOTTOM FOAM

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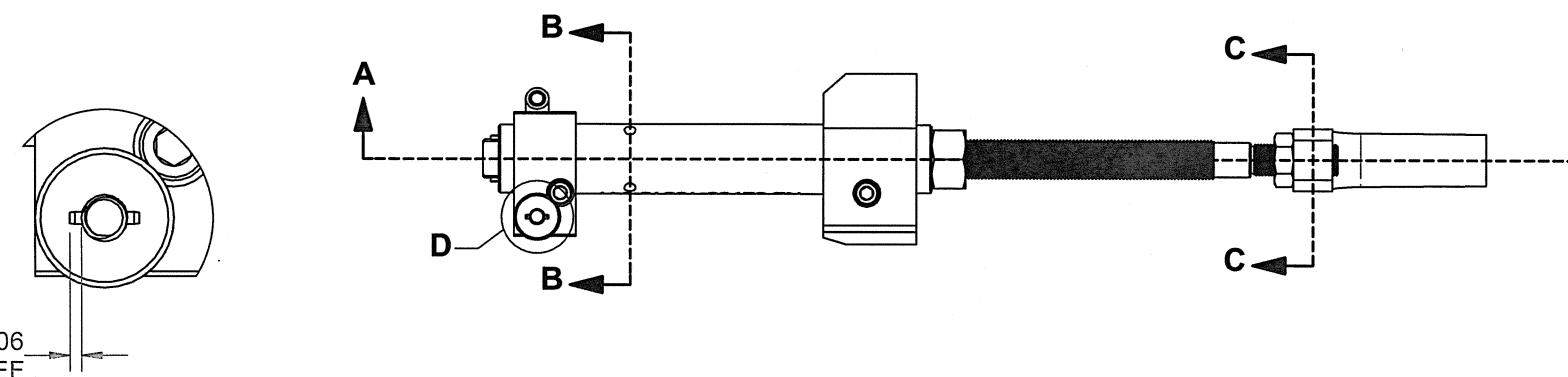
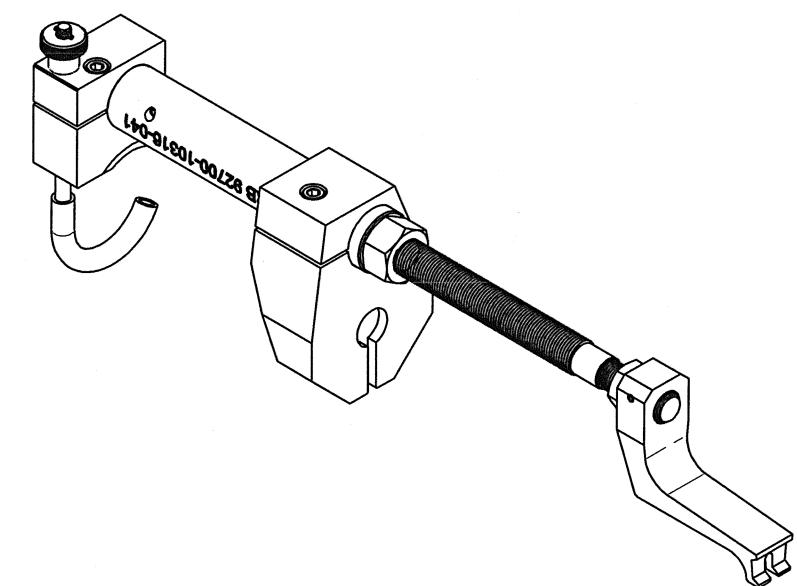
NOTES:

- 1) MATERIAL: BLACK ETHAFOAM 220 REF
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.050" PER CAD FILE RB 92700-10316-041-3 REV. B.STEP

DESIGN DRAWN	VM KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	KPT	TOOL PART #
MFG. APPR.	FK	RB 92700-10316-041
APPROVED	VJ	TITLE
DATE 4/8/2019		SCALE NTS

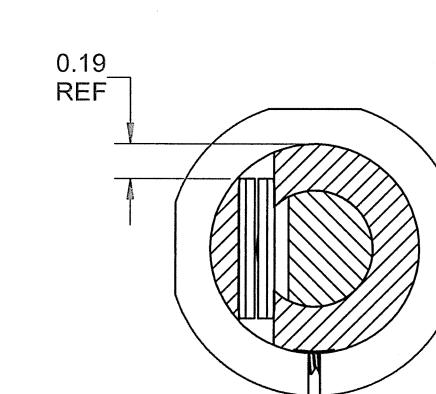
REV. B
SHEET 4 OF 16
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ITEM #	QTY	PART #	PART TITLE
-5	1	RB 92700-10316-041-5	PIN ASSY
-7	1	RB 92700-10316-041-7	HOLDING CLAMP 1
-9	1	RB 92700-10316-041-9	HOLDING CLAMP CYLINDER
-10	1	RB 92700-10316-041-10	HOLDING CLAMP END
-11	1	RB 92700-10316-041-11	RETAINER ROD
-12	1	RB 92700-10316-041-12	TUBING
-13	1	RB 92700-10316-041-13	RUBBER PAD
-14	1	RB 92700-10316-041-14	HOLDING CLAMP 2 ASSEMBLY
18	1	McMaster#6121K211 OR EQUIV.	BLACK OXIDE STEEL ROUND KNOB 1/4"-20 THRU X 3/4" HEAD DIA. X 5/8" OAL.
19	1	McMaster#90692A082 OR EQUIV.	ZINC PLATED STEEL SLOTTED SPRING PIN 1/16" DIA. X 3/8" LG.
20	1	McMaster#90692A700 OR EQUIV.	ZINC PLATED STEEL SLOTTED SPRING PIN 1/8" DIA. X 1" LG.
21	1	McMaster#90692A723 OR EQUIV.	ZINC PLATED STEEL SLOTTED SPRING PIN 3/16" DIA. X 3/4" LG.
22	2	McMaster#92185A544 OR EQUIV.	316 SS SOCKET HEAD SCREW 1/4"-20 X 1-1/4" LG.
23	1	McMaster#93839A825 OR EQUIV.	YELLOW ZINC PLATED GRADE 8 STEEL THIN HEX NUT 1/2"-20 X 5/16" HT.
24	1	McMaster#94895A835 OR EQUIV.	YELLOW ZINC PLATED GRADE 8 STEEL HEX NUT 5/8"-18 X 35/64" HT.



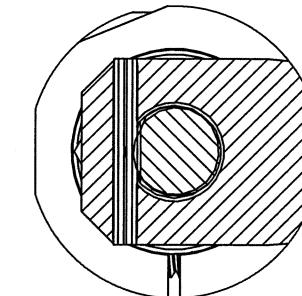
DETAIL D

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RB 92700-10316-041-4 HOLDING CLAMP ASSY

15



SECTION B-B

9

SECTION C-C

10

NOTES:
 1) MATERIAL: N/A
 2) HEAT TREAT: N/A
 3) FINISH: N/A
 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) IDENTIFICATION: N/A

7) ASSEMBLE AS SHOWN

8) ALIGN ITEM -9 SLOTS WITH ITEMS 22. APPLY RED THREADLOCKER LOCTITE 263/262 ON THREADS OF ITEM 22
 THEN ASSEMBLE WITH ITEMS -7 AND -14, AND REMOVE EXCESS

9) APPLY RETAINING COMPOUND LOCTITE 620 OR EQUIVALENT ON MATING SURFACES

THEN PRESS FIT ITEM 21 CENTERED WITH ITEM -9, AND REMOVE EXCESS. ITEM -5 SHOULD SLIDE FREELY

10) ALIGN ITEM -5 SLOT WITH ITEM 20. APPLY RETAINING COMPOUND LOCTITE 620 OR EQUIVALENT ON MATING SURFACES
 THEN PRESS FIT ITEM 20 FLUSH WITH ITEM -10, AND REMOVE EXCESS.

11) ASSEMBLE ITEM -11 WITH ITEM 18. APPLY RETAINING COMPOUND LOCTITE 620 OR EQUIVALENT ON MATING SURFACES
 THEN PRESS FIT ITEM 19 CENTERED WITH ITEM -11, AND REMOVE EXCESS.

12) SLIDE ITEM -12 OVER ITEM -11

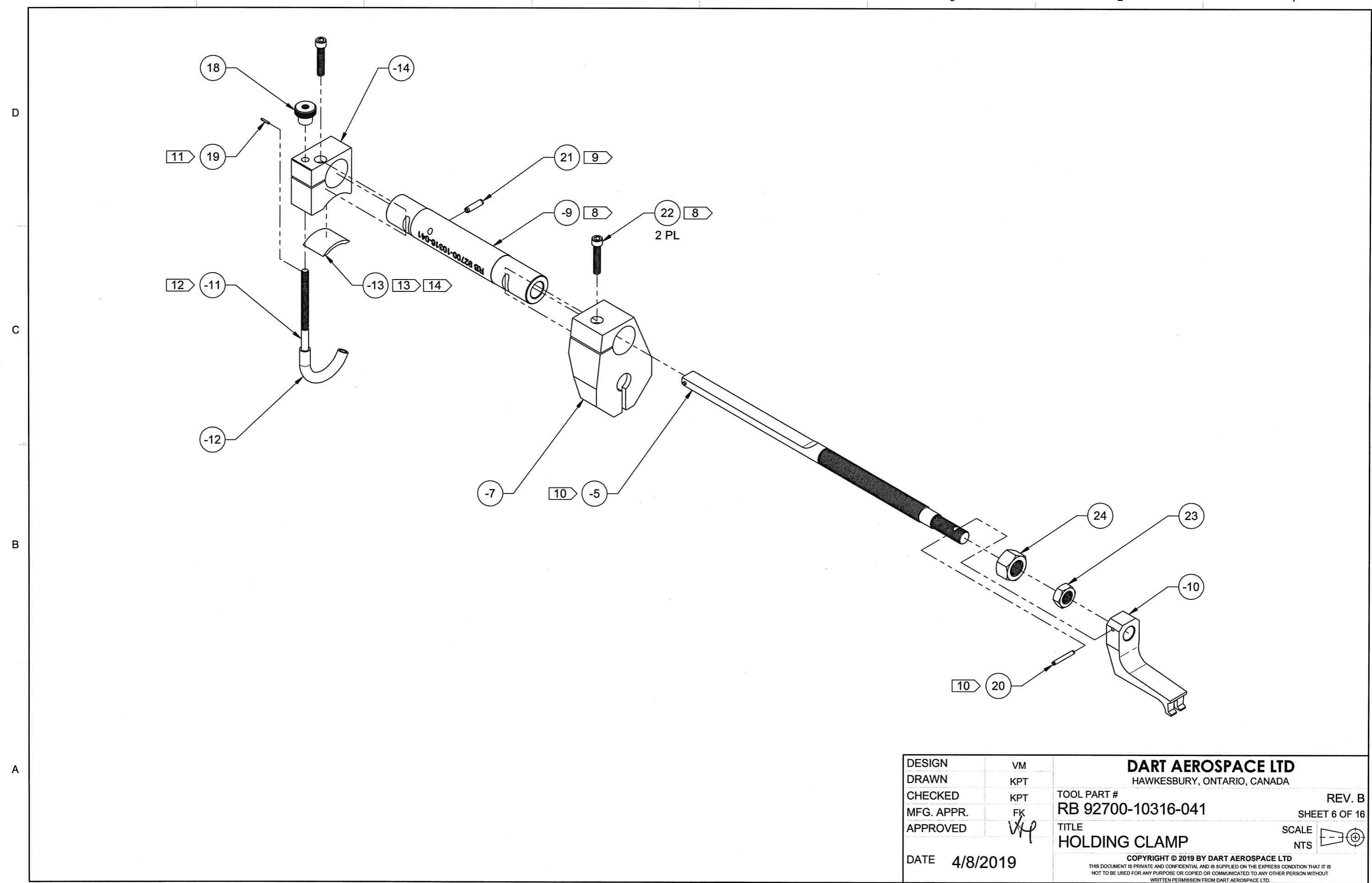
13) ASSEMBLE ITEM -13 ADHESIVE SIDE ON ITEM -14 AS SHOWN, AND CUT EXCESS IF NECESSARY

14) APPLY INSTANT ADHESIVE LOCTITE 495 BETWEEN THE SURFACES OF ITEM -13 AND ITEM -14 IF NECESSARY, AND REMOVE EXCESS

15) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

DESIGN	VM	DART AEROSPACE LTD
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA
CHECKED	KPT	TOOL PART #
MFG. APPR.	FK	RB 92700-10316-041
APPROVED	VJ	REV. B
DATE 4/8/2019		SHEET 5 OF 16
TITLE HOLDING CLAMP		SCALE NTS
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8 7 6 5 4 3 2 1



DESIGN	VM	DART AEROSPACE LTD
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA
CHECKED	KPT	TOOL PART #
MFG. APPR.	FK	RB 92700-10316-041
APPROVED	WY	TITLE
		HOLDING CLAMP
DATE	4/8/2019	COPYRIGHT © 2019 BY DART AEROSPACE LTD
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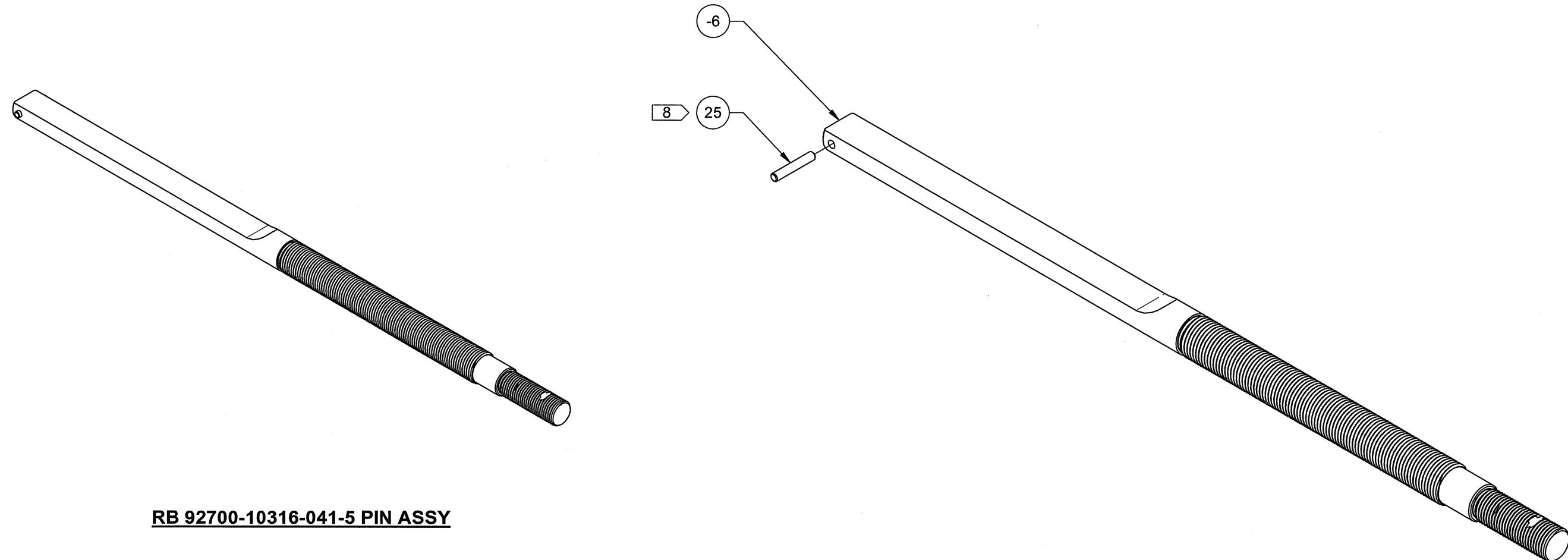
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SHEET 6 OF 16

SCALE
NTS

ITEM #	QTY	PART #	PART TITLE
-6	1	RB 92700-10316-041-6	PIN
25	1	McMaster#98381A308 OR EQUIV.	BLACK OXIDE ALLOY STEEL DOWEL PIN 1/8" DIA. X 3/4" LG.



RB 92700-10316-041-5 PIN ASSY

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ASSEMBLE AS SHOWN
- 8) APPLY RETAINING COMPOUND LOCTITE 620 OR EQUIVALENT ON MATING SURFACES
THEN PRESS FIT ITEM 25 CENTERED WITH ITEM -6, AND REMOVE EXCESS

DESIGN DRAWN	VM KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	KPT	TOOL PART #
MFG. APPR.	FK	RB 92700-10316-041
APPROVED	WJ	TITLE
DATE 4/8/2019		HOLDING CLAMP
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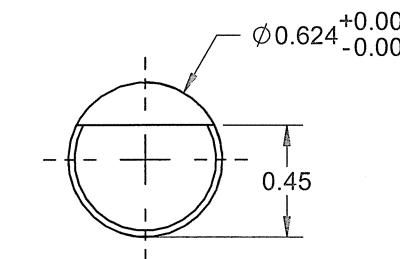
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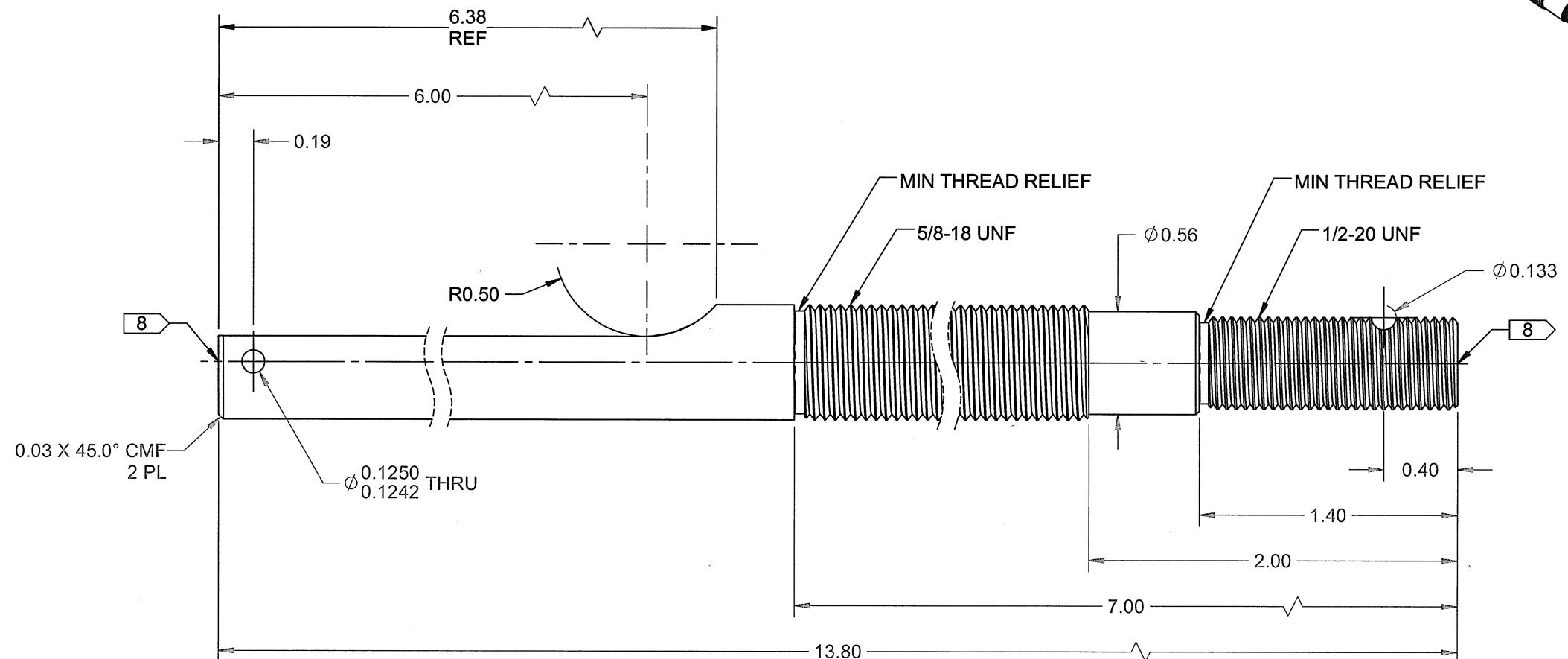
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RB 92700-10316-041-6 PIN



NOTES:

- 1) MATERIAL: 4140/4142 (28-32 RC)
- 2) HEAT TREAT: N/A
- 3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A
- 8) CENTER DRILL IS ACCEPTABLE

DESIGN	VM	DART AEROSPACE LTD
DRAWN	KPT	HAWKSBOURY, ONTARIO, CANADA
CHECKED	KPT	TOOL PART #
MFG. APPR.	FK	RB 92700-10316-041
APPROVED	<i>[Signature]</i>	REV. B SHEET 8 OF 16 TITLE HOLDING CLAMP SCALE NTS
DATE	4/8/2019	COPYRIGHT © 2018 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.

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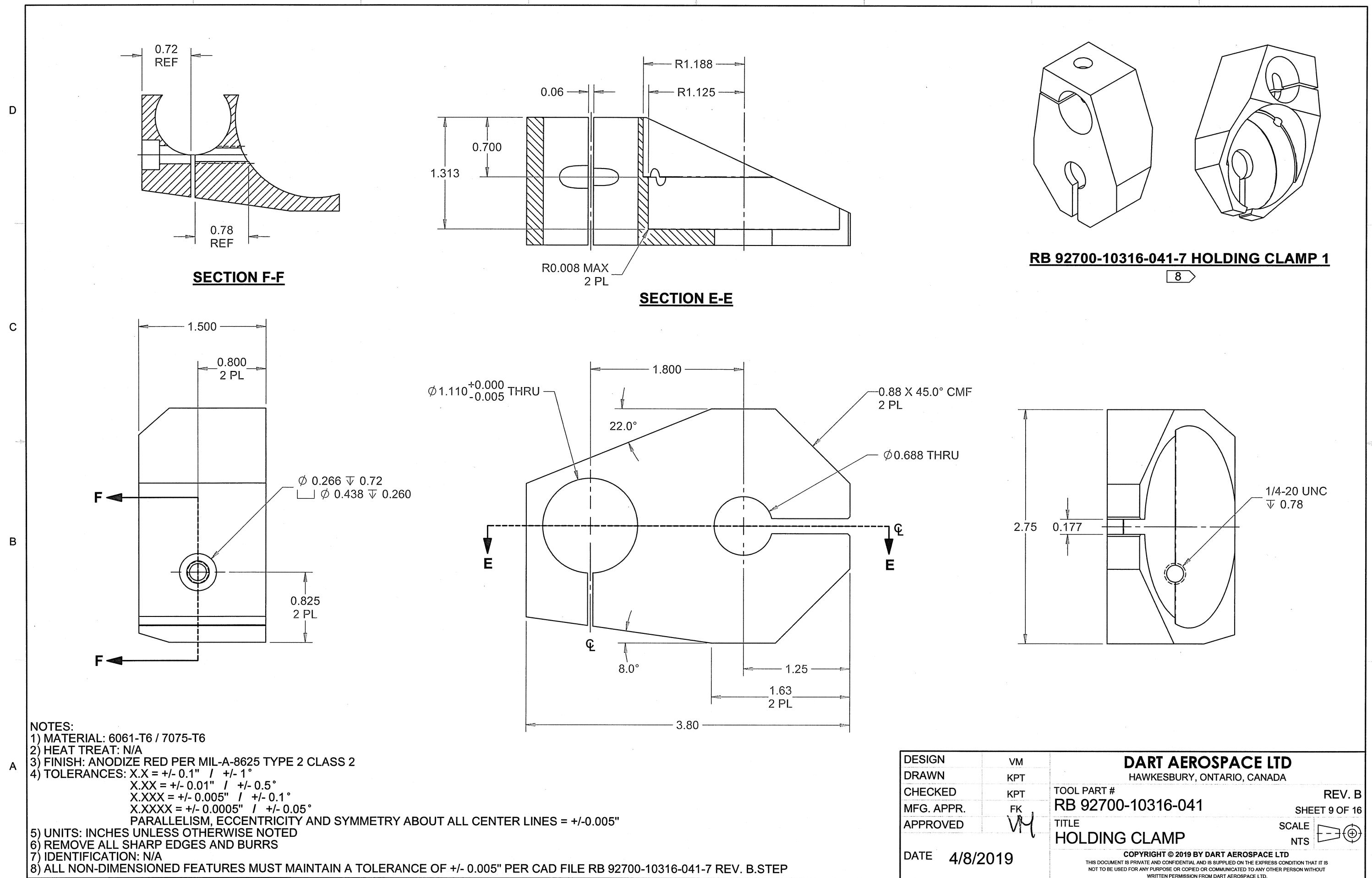
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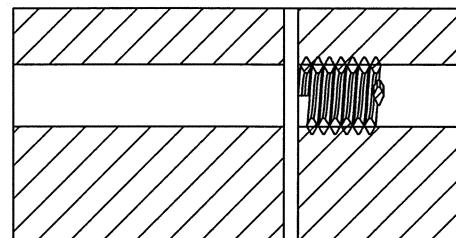
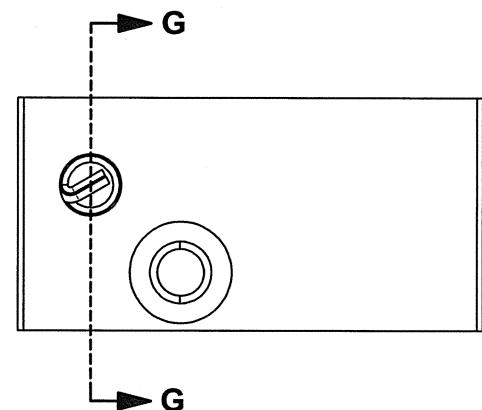
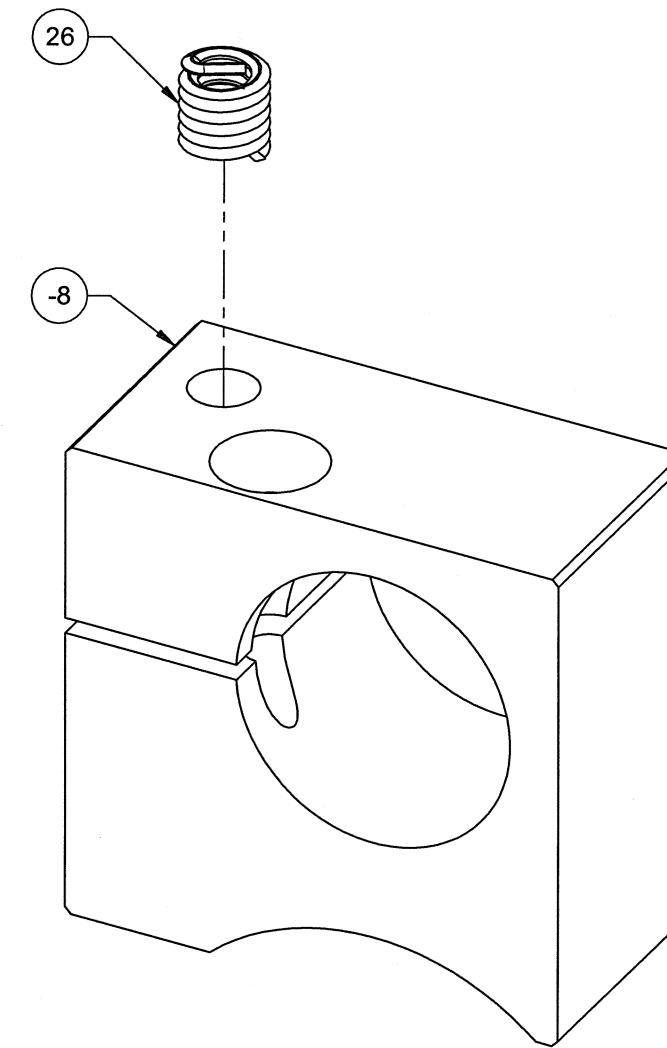
ITEM #	QTY	PART #	PART TITLE
-8	1	RB 92700-10316-041-8	HOLDING CLAMP 2
26	1	McMaster#91732A212 OR EQUIV.	18-8 SS HELICAL INSERT 1/4"-20 X 3/8" LG.

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SECTION G-GRB 92700-10316-041-14 HOLDING CLAMP 2 ASSEMBLY

NOTES:

- 1) MATERIAL: N/A
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A
- 7) ASSEMBLE AS SHOWN

DESIGN	VM	DART AEROSPACE LTD
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA
CHECKED	KPT	TOOL PART #
MFG. APPR.	FK	RB 92700-10316-041
APPROVED	WJ	TITLE
DATE 4/8/2019		HOLDING CLAMP
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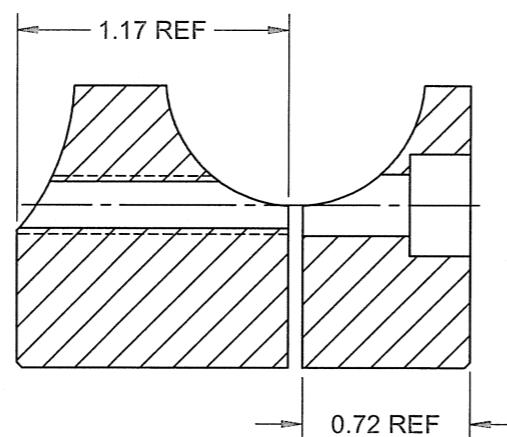
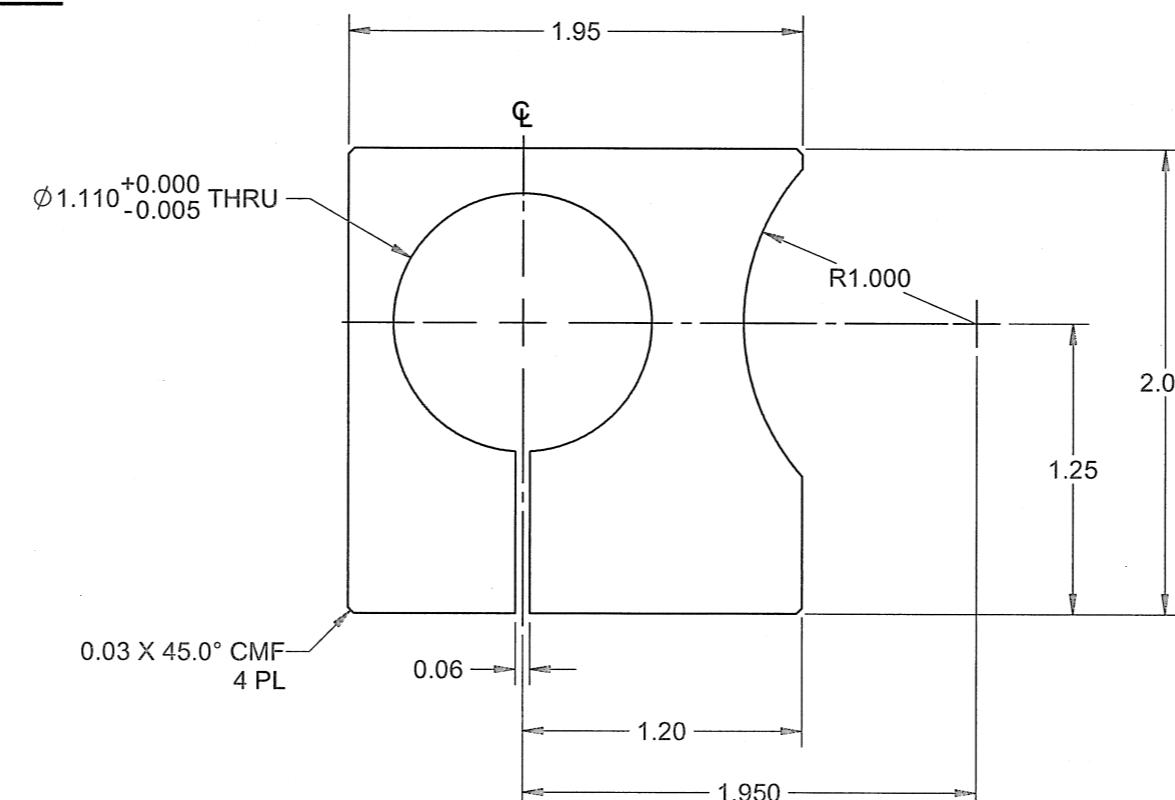
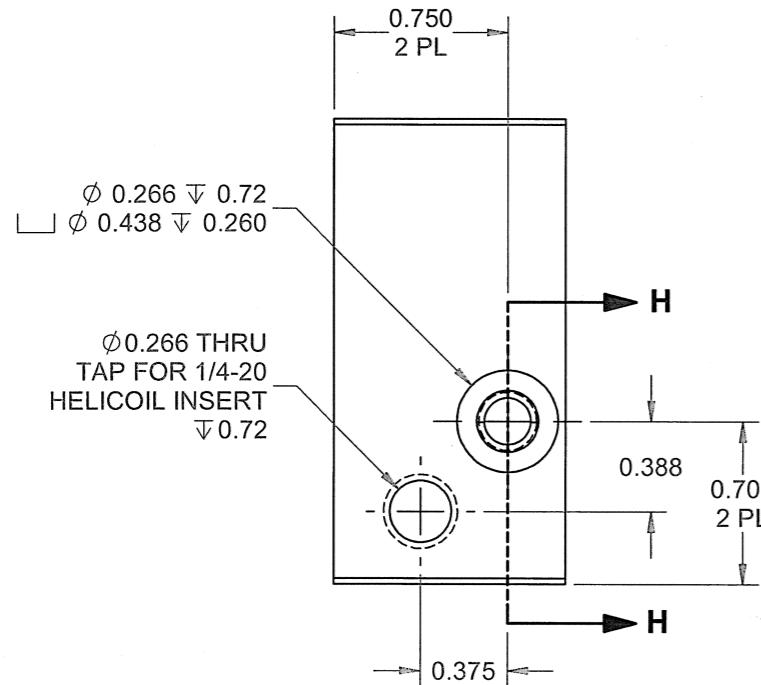
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**SECTION H-H****RB 92700-10316-041-8 HOLDING CLAMP 2****NOTES:**

- 1) MATERIAL: 6061-T6 / 7075-T6
- 2) HEAT TREAT: N/A
- 3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A

DESIGN	VM	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT		
MFG. APPR.	FK	TOOL PART #	REV. B
APPROVED	WJ	RB 92700-10316-041	SHEET 11 OF 16
		TITLE	SCALE
		HOLDING CLAMP	NTS
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DATE 4/8/2019

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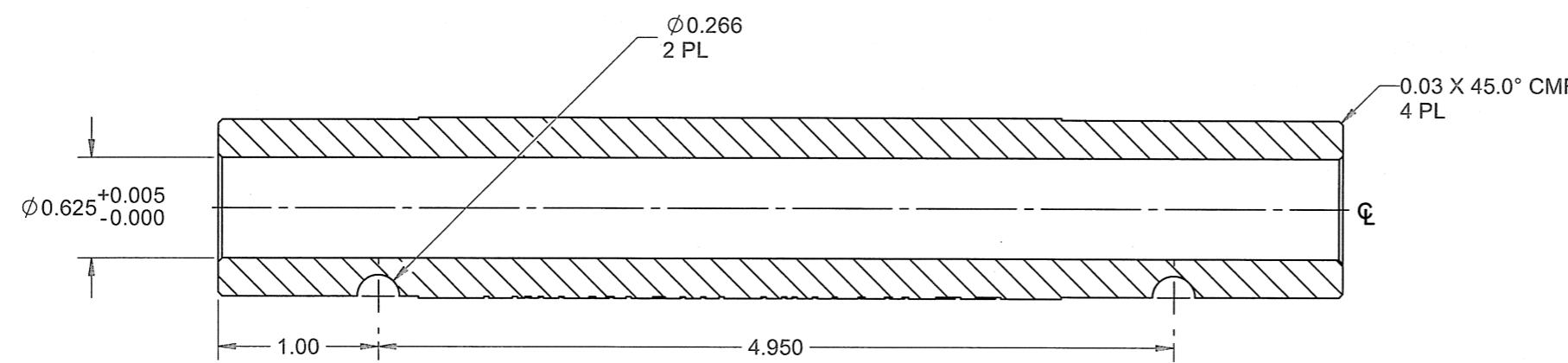
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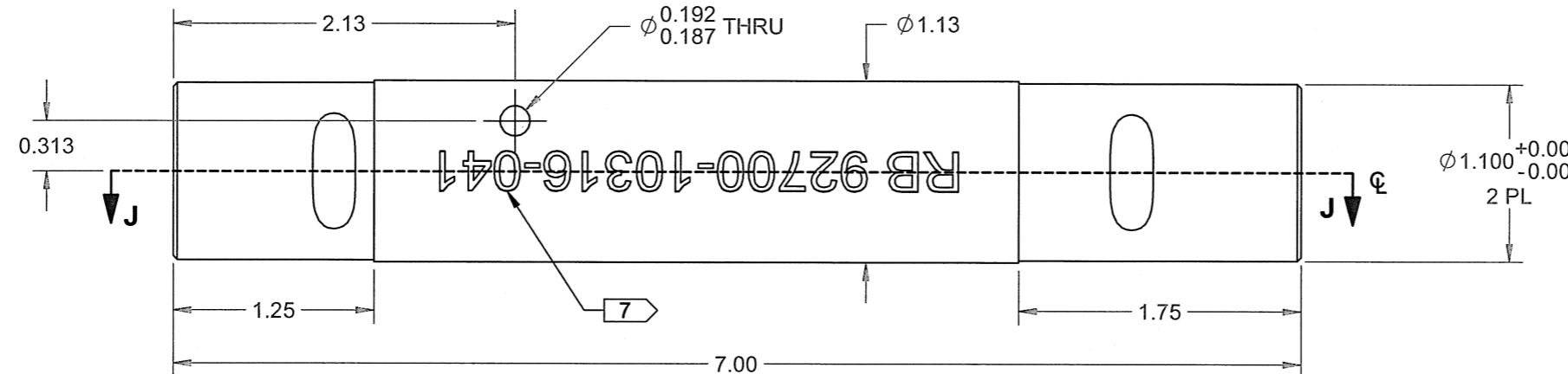
**SECTION J-J**

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**RB 92700-10316-041-9 HOLDING CLAMP CYLINDER****NOTES:**

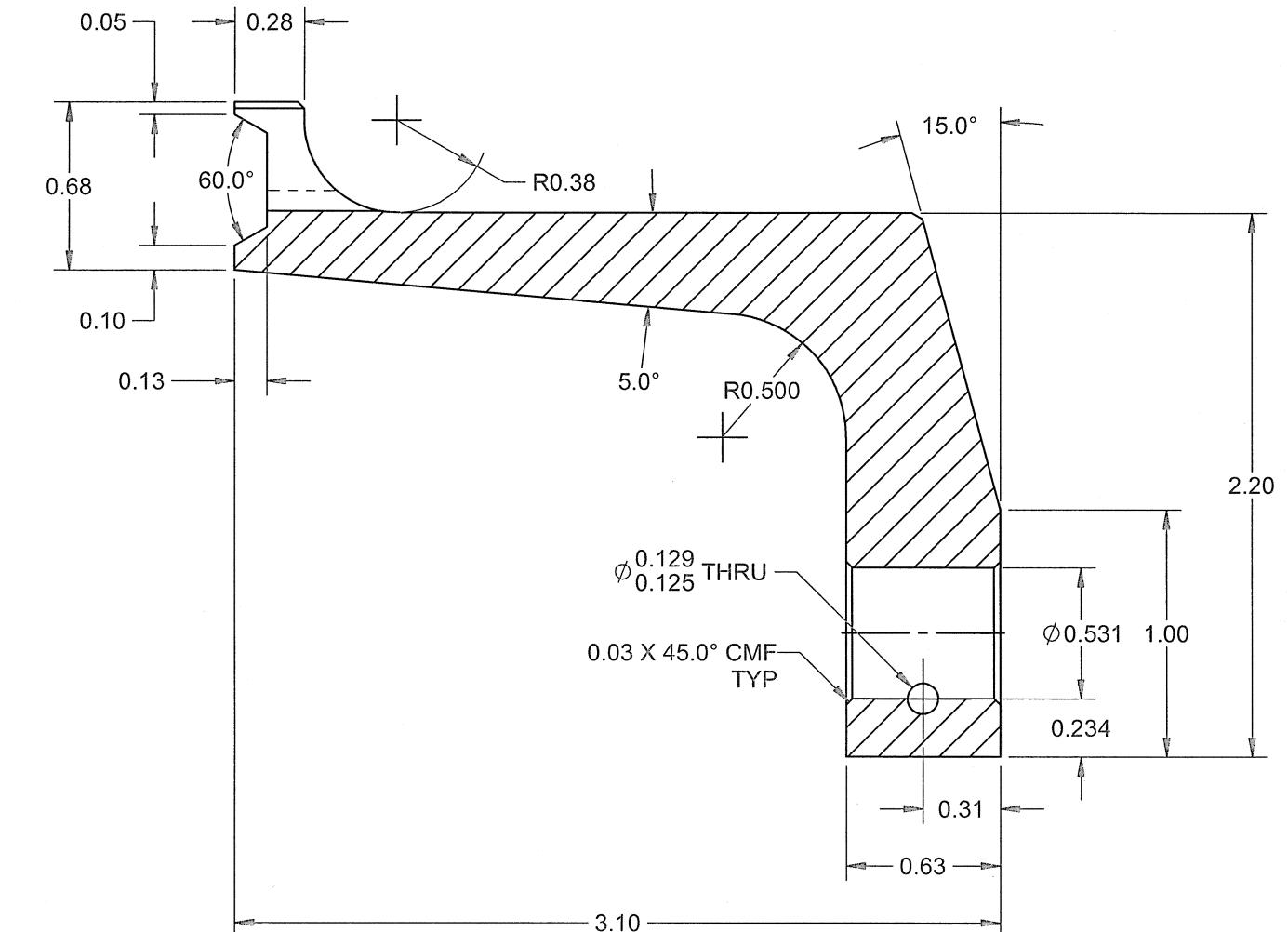
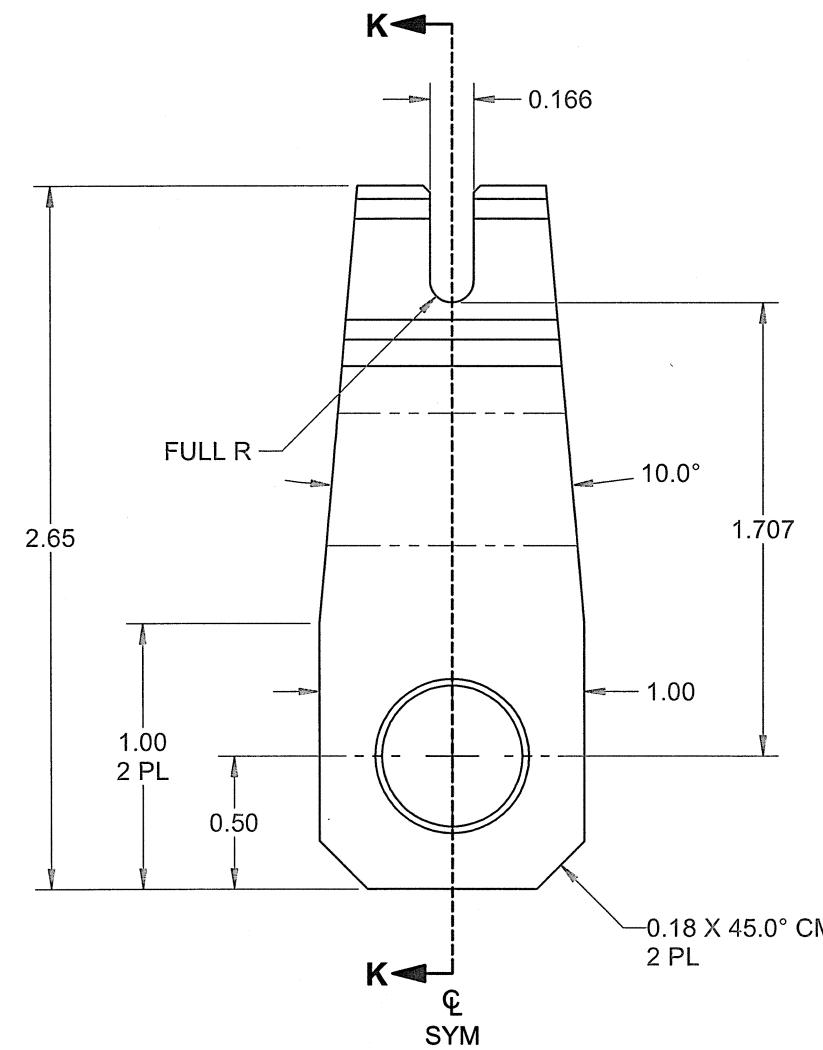
- 1) MATERIAL: 4140/4142 (28-32 RC)
- 2) HEAT TREAT: N/A
- 3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N AS SHOWN

DESIGN	VM	DART AEROSPACE LTD	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	KPT		
MFG. APPR.	FK		
APPROVED	WJ	TOOL PART #	REV. B
		RB 92700-10316-041	SHEET 12 OF 16
		TITLE	SCALE
		HOLDING CLAMP	NTS
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DATE 4/8/2019

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RB 92700-10316-041-10 HOLDING CLAMP END

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SECTION K-K

NOTES:

- 1) MATERIAL: 4140/4142 (28-32 RC)
- 2) HEAT TREAT: N/A
- 3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A
- 8) ALL NON-DIMENSIONED FEATURES MUST MAINTAIN A TOLERANCE OF +/- 0.005" PER CAD FILE RB 92700-10316-041-10 REV. B.STEP

DESIGN DRAWN	VM KPT	DART AEROSPACE LTD	
CHECKED	KPT	HAWKESBURY, ONTARIO, CANADA	
MFG. APPR.	FK	TOOL PART #	REV. B
APPROVED	VJ	RB 92700-10316-041	SHEET 13 OF 16
DATE 4/8/2019		TITLE HOLDING CLAMP	SCALE NTS

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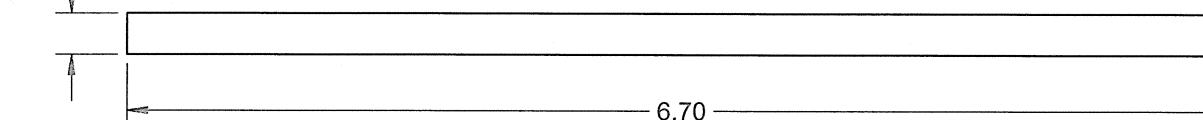
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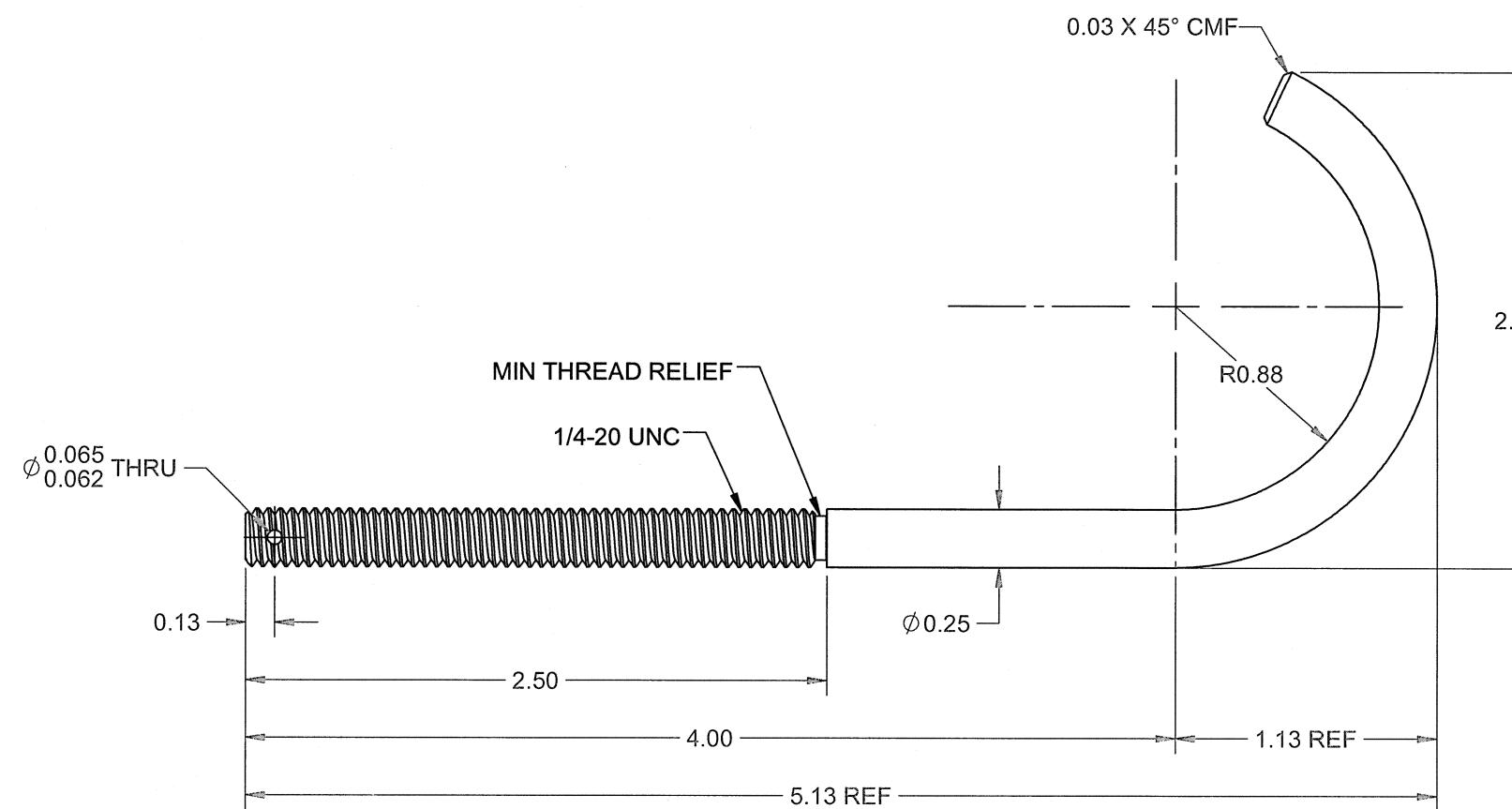
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 $\phi 0.25$
REF**FLAT PATTERN**

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**RB 92700-10316-041-11 RETAINER ROD****NOTES:**

- 1) MATERIAL: 4140/4142 (28-32 RC)
- 2) HEAT TREAT: N/A
- 3) FINISH: BLACK OXIDE PER MIL-C-13924 CLASS 1 THEN APPLY A THIN LAYER OF OIL / CPC PER MIL-PRF-16173 GRADE 3 CLASS 1 OR MIL-C-81309 TYPE III OR MIL-C-23411A OR MIL-PRF-81309 AND WIPE OFF EXCESS
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: N/A

DESIGN DRAWN	VM KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	KPT	TOOL PART #
MFG. APPR.	FK	RB 92700-10316-041
APPROVED	<i>[Signature]</i>	REV. B SHEET 14 OF 16 TITLE SCALE NTS

DATE 4/8/2019

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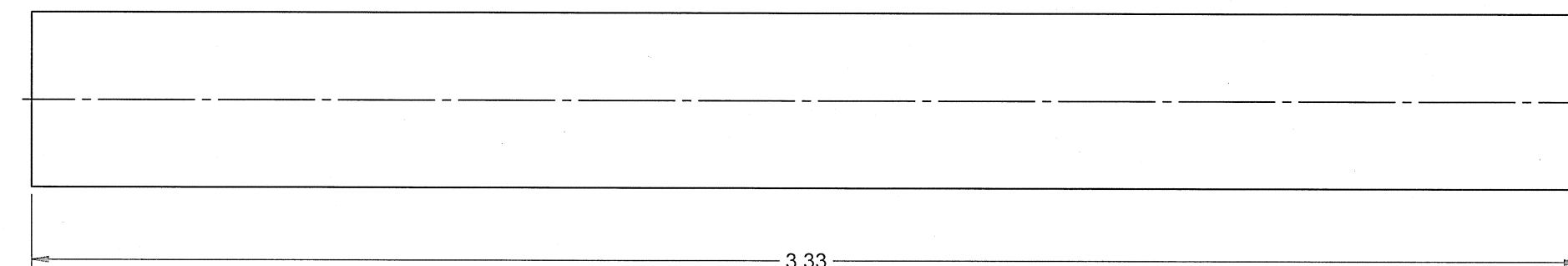
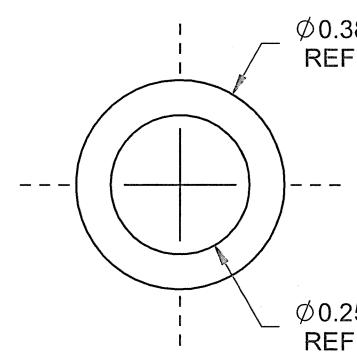
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NOTES:

- 1) MATERIAL: McMaster#5737K42 OR EQUIV. (THV PLASTIC 45D DUROMETER TUBING 1/4" ID. X 3/8" OD.)
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
 X.XX = +/- 0.01" / +/- 0.5°
 X.XXX = +/- 0.005" / +/- 0.1°
 X.XXXX = +/- 0.0005" / +/- 0.05°
 PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A

**RB 92700-10316-041-12 TUBING**

DESIGN DRAWN	VM KPT	DART AEROSPACE LTD	
CHECKED	KPT	HAWKESBURY, ONTARIO, CANADA	
MFG. APPR.	FK	TOOL PART #	REV. B
APPROVED	VY	RB 92700-10316-041	SHEET 15 OF 16
DATE 4/8/2019		TITLE HOLDING CLAMP	SCALE NTS

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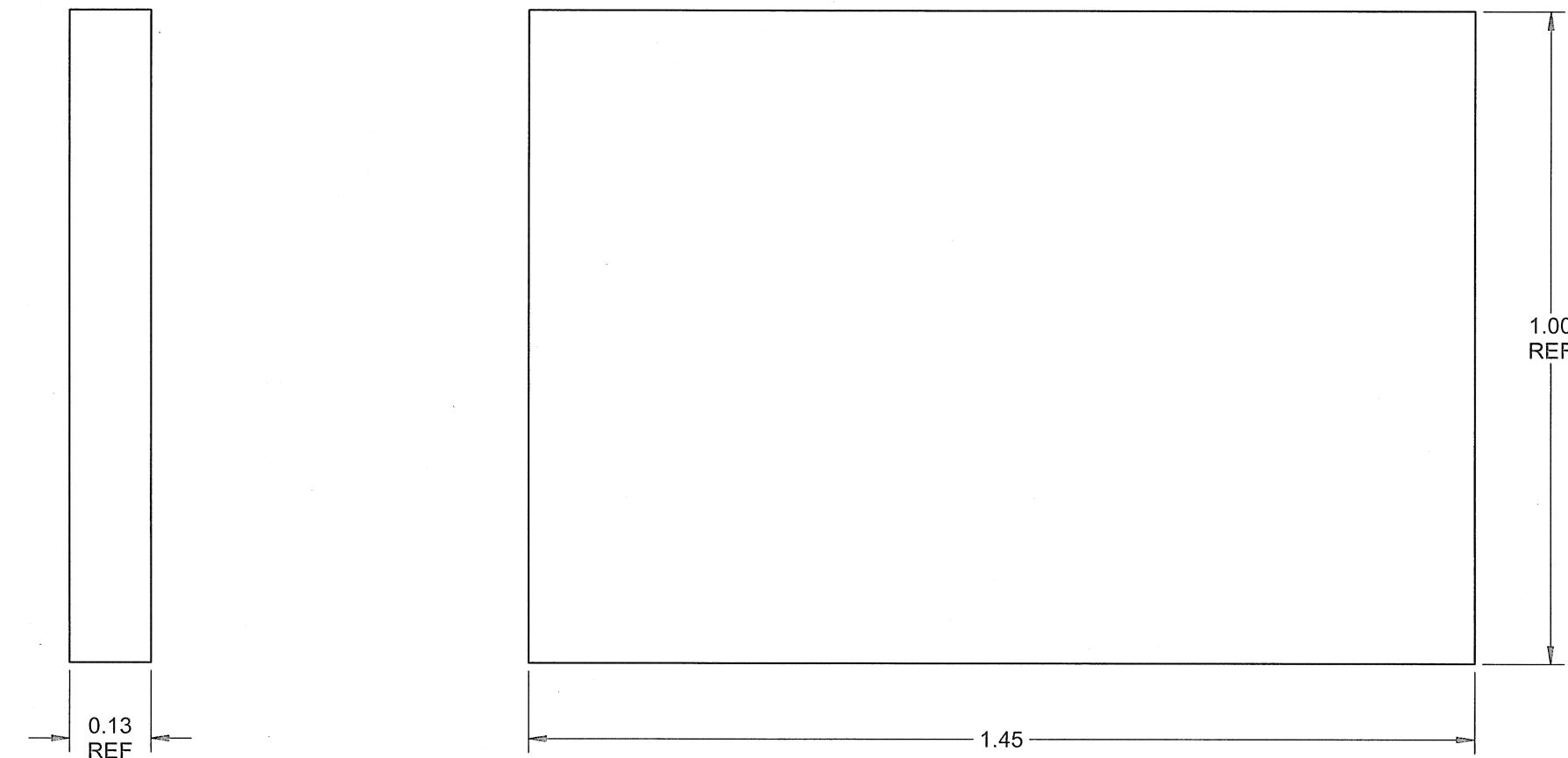
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RB 92700-10316-041-13 RUBBER PAD

NOTES:

- 1) MATERIAL: McMaster#1376N15 OR EQUIV. (NEOPRENE ADHESIVE BACKED RUBBER STRIP 50A DUROMETER 1" WD. X 1/8" THK.)
- 2) HEAT TREAT: N/A
- 3) FINISH: N/A
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°
X.XX = +/- 0.01" / +/- 0.5°
X.XXX = +/- 0.005" / +/- 0.1°
X.XXXX = +/- 0.0005" / +/- 0.05°
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) IDENTIFICATION: N/A

DESIGN DRAWN	VM KPT	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	KPT	TOOL PART #
MFG. APPR.	FK	RB 92700-10316-041
APPROVED	WP	TITLE
		HOLDING CLAMP
DATE 4/8/2019		SCALE NTS
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